

## Technical Data Sheet

# Sustarin<sup>®</sup> H (Delrin<sup>®</sup>) natural - ASTM

POM-H

### Typical characteristics

- Good dimensional stability
- Low moisture absorption
- Good wear resistance
- High mechanical strength
- High stiffness
- Good toughness
- High creep resistant
- Good machinability

### Typical industries

- Conveyor Technology & Automation
- Mechanical Engineering Industry
- Electronics

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	ASTM D792	g / cm <sup>3</sup>	1.42
Water Absorption	ASTM D570	%	0.7
Water Absorption 24 hours	ASTM D570	%	0.2
<b>Mechanical properties</b>			
Tensile Strength at yield 73°F	ASTM D638	psi	10500
Tensile Modulus	ASTM D638	psi	420000
Elongation at Break	ASTM D638	%	40
Flexural Strength	ASTM D790	psi	12000
Flexural Modulus	ASTM D790	psi	400000
Compressive Strength	ASTM D695	psi	16000
Rockwell Hardness	ASTM D785		94
Rockwell Hardness	ASTM D785	R	122
Shear Strength	ASTM D732	psi	9000
Izod Impact, Notched	ASTM D256	ft-lb/in	1.2
Coefficient of Friction, Dynamic			0.12
<b>Thermal properties</b>			
Thermal Conductivity		in/hr/ft <sup>2</sup> /°F	2.0
Coefficient of Linear Thermal Expansion	ASTM D696	in/in/°F x10 <sup>-5</sup>	6.7

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)



	Test method	Unit	Guideline value
Melting Point		°F	347
Continuous Service Temperature, Air		°F	185
Deflection Temperature at 1.8Mpa (264psi)	ASTM D648	°F	242
Deflection Temperature at 1.8Mpa (66psi)	ASTM D648	°F	290
Flammability, UL94		1/8 inch	HB
<b>Electrical properties</b>			
Dielectric constant	ASTM D150	1MHz	3.1
Dielectric strength	ASTM D149	V/mil	400
Surface resistivity	ASTM D257	Ω/cm	10 <sup>16</sup>
<b>Compliance properties</b>			
FDA			Yes
NSF			No
USDA			Yes

The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

[ri-inquiry@roechling.com](mailto:ri-inquiry@roechling.com) • [www.roechling.com/industrial/materials](http://www.roechling.com/industrial/materials)

Print: 20/04/2026 • Release: 26/12/2024 • Version: 2.0  
 PIM-ID: 717936 • PIM-Code: 42-16-153.12.143.23.132.17.17.70-11.5.8-2  
 Company-IDs: 23070

Page 2 / 2 (Dates in DD/MM/YYYY)

